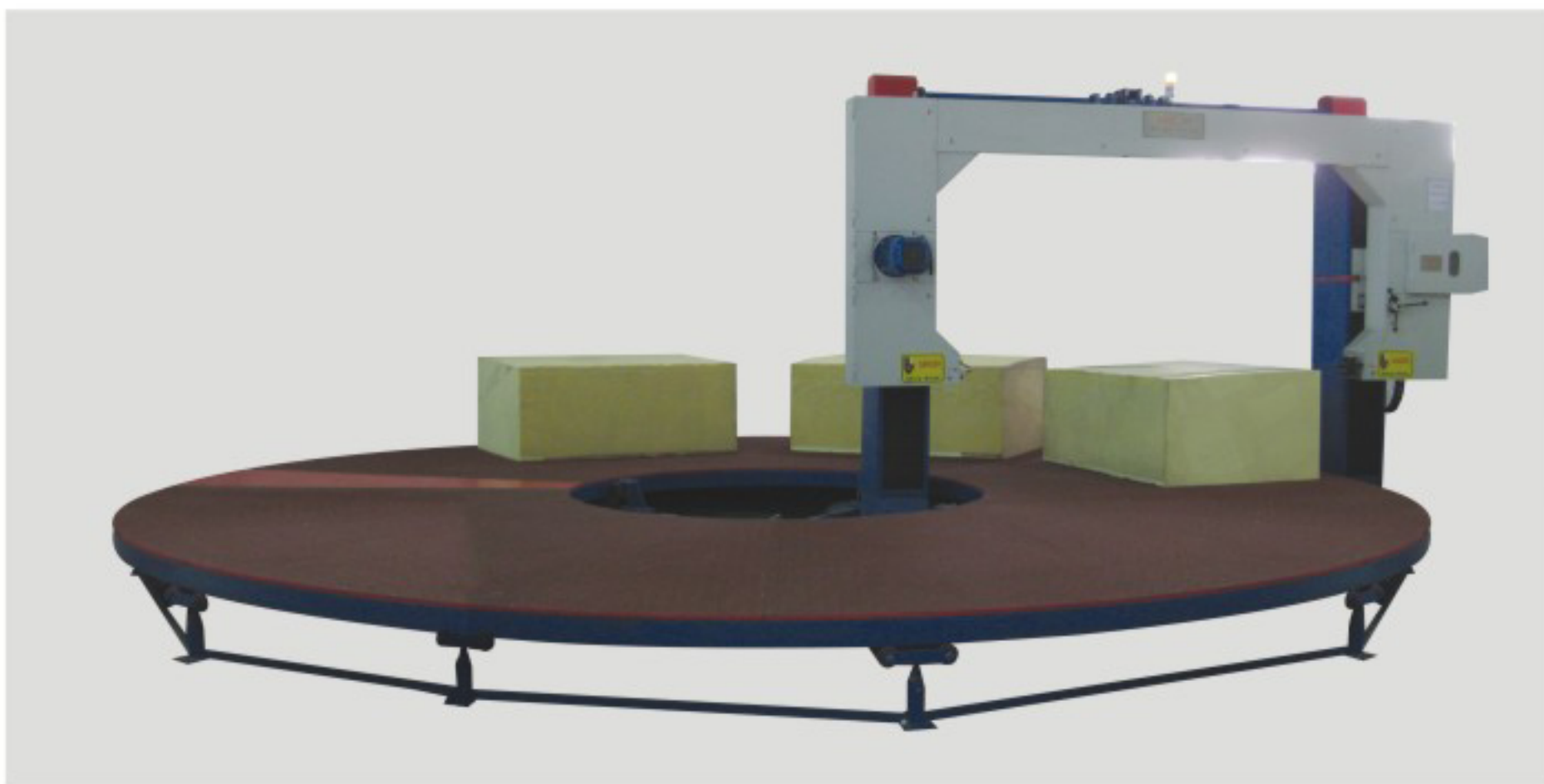


YY-06

Carrousel Foam Cutting Machine

圆盘式海绵切割机

技术规格	TECHNICAL SPECIFICATION
圆盘尺寸：直径6900mm	Floor Size Required:L7.5m×W8.5m×H3.5m
可切海绵厚度：3mm~150mm	Cutting Thickness:3 To 150mm
可切海绵高度：1.25M	Maximum Cutting Height:1250mm
裁切速度：8-40 m/min	Blade Speed:360rpm
圆盘转动马达：7.5HP, 减速机	Bandknife Size:W30mm(1.18") × T0.45mm(0.0177")
刀带轮马达：3HP-6P	Working Width:2200mm(86.60")
上升及下降电机：2HP, 减速机, 变频器	Outer Table Diameter:6900mm(271.6")
磨刀马达：1/8HP × 2	Cutting Speed Infinitely Adjustable Between 8-40m/min 8.8-44 yds/min
电控制操作箱：日本三菱PLC	Cutting And Stacking Height :1220mm(51")
	Cutting Angle: 0 To 5 Degree
	Two Blade Sharpener Motors
	Pneumatic Blade Tightener



LOADING CAPACITY:

SIZE OF BLOCK	NUMBER OF BLOCKS
1.00 × 2.00M(39" × 78")	9
1.25 × 2.00M(49" × 78")	7
1.40 × 2.00M(55" × 78")	6
1.60 × 2.00M(63" × 78")	5
2.00 × 2.00M(78" × 78")	4
2.00 × 2.20M(78" × 86")	4



Features

- Stationary cutting unit
- Circulating bandknife being sharpened by a motorized grinding device during the cutting procedure
- Bandknife width 30mm; service life about 100-150 hours
- Teflon-coated knife guidance with pretension and the blade can be
- 5-digit number of automatic programmes that can be saved with pre-selection of number of pieces, layer thickness [3.0-100mm with increments of 0.05mm] and cutting angle (0-5 degree)
- Cutting angle and table speed separately adjustable for forward and backward movement
- Cutting speed infinitely adjustable [8-40m/min]
- Blade wheel material : Aluminum wheel covered with PU rubber.
- Table material: wood plate covered with sandpaper

Safety Package

- Includes blade running light, blade break disconnect switch, operator guards, console mounted emergency stop button, and safety warning labels

Advantages

- At least three to five times productivity compared to the horizontal cutting machine with sliding table
- Less manpower required because automatic and unattended cutting procedure is possible

主要用途： 本机主要用于多个泡绵体的厚度连续切片工作，可选加装强力吸风装置，使切割精度更高，运行更平稳