

# YY-05A

## 50M Long Peeling Horizontal Cutting Machine (Rail Type)

### 50米海绵路轨式切割机

技术规格	TECHNICAL SPECIFICATION
主机重量: 3000kg	Total Weight : 3000kg
生产位置: L55m × W4m × H3.5m	Floor Size Required : L55m×W4m×H3.5m
切割厚度: 3~25mm	Foam Cutting Thickness : 3~25mm
海绵宽度: 2200mm	Working Width : 2200mm
海绵高度: 1250mm	Cutting Height : 1250mm
切割速度: 15m~35m/min	Moving Speed: 15m~35m/min
磨刀电机: 1/8HP × 2台	2 Sharpener Motors
刀轮传动马达: 3HP × 1台	Blade motor: 3HP × 1
刀架升降马达: 2HP, 附有减速机1台	Rise/down motor: 2HP, with reducer
主机移动马达: 2HP, 附有减速机2台	FW/BW motor: 2HP, with reducer × 2
手动调整刀带	Manually Blade Tightener
手动调整压轮	Manually Roller Adjustment For Height
工作台: L 50m × W 2.3m	Working Table Size : L 50m × W 2.3m



#### 特性:

- 路轨式海绵切割机械用于长切片功能，卷装加工后，适用于床垫，海绵贴合，胸围及汽车工业
- 工作运行稳定，切片无刀痕，精准控制切割，损耗低

#### Features

- The Fully Automatic Traveling long peeling cutting machine(YY-05A) is used to cut flexible PU foam. Blocks into length behind the foaming line
- This long peeling cutting machine moves along with the rail to cut the long block foam piece by piece, the thickness of foam can be set in different sizes. After peeling, the foam could be packed as roll for selling and storage

# YY-05B 50M Long Peeling Horizontal Cutting Machine (Belt Type)

## 50米海绵皮带式切割机

技术规格	TECHNICAL SPECIFICATION
主机重量: 4500kg	Total Weight : 4500kg
生产位置: L108m × W5.3m × H3.5m	Floor Size Required : L108m×W5.3m×H3.5m
切割厚度: 3~25mm	Foam Cutting Thickness : 3~25mm
海绵宽度: 2200mm	Working Width : 2200mm
海绵高度: 1250mm	Cutting Height : 1250mm
切割速度: 15~60m/min	Moving Speed: 15~60m/min
磨刀电机 × 2	2 Sharpener Motors
切割精度: ± 0.20mm	Cutting Tolerance ± 0.20mm
气压调整刀带	Pneumatic Blade Tightener
自动调整压轮	Automatically Roller Adjustment For Height
工作台: 4.5m × 2.3m	Working Table Size : 4.5m×2.3m
50米皮带输送机马达: 10HP, 附有减速机2台	50Mbelt conveyer motor: 10HP, with reducer×2
主机输送机马达: 10HP, 附有减速机	conveyor motor: 10HP, with reducer
刀架升降马达: 3HP, 附有减速机1台	Rise/Down motor: 3HP, with reducer
刀轮传动马达: 7.5HP × 1台	Blade wheel motor: 7.5HP×1
磨刀马达: 1/8HP × 2台	2sharpener motors
压轮升降马达: 1/8HP, 附有减速机1台	Rise/Down motor: 1/8HP, with reducer
收棉装置马达: 3HP, 附有减速机1台	Winding device motor: 3HP, with reducer
档棉装置马达: 1HP, 附有减速机1台	Guiding device motor: 1HP, with reducer



### 特性:

- 皮带式海绵切割机械用于无限长切片功能，卷装加工后，适用于床垫，海绵贴合，胸围及汽车工业
- 工作运行稳定，切片无刀痕，精准控制切割，损耗低，生产效率高

### Features

- The Fully Automatic Traveling long peeling cutting machine (YY-05B) is used to cut flexible PU foam. Blocks into length behind the foaming line
- This long peeling cutting machine moves along with the rail to cut the long block foam piece by piece, the thickness of foam can be set in different sizes. After peeling, the foam could be packed as roll for selling and storage